

Racing demands the ultimate from man and machine. Raleigh racing bicycles have been refined over the years to their present state of perfection. Several Raleigh models, of course, are painstakingly handcrafted to the most exacting standards. These machines are admired by competition cyclists all over the world. But Raleigh also makes many other 10-speed racing and touring models, all of which owe something to the "Pros." Because what we've learned about making fine bicycles for the world's toughest race courses has gone into improving the design and manufacture of every Raleigh, right down the line.

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Raleigh Team Professional Model DL185

Raleigh Team Colors



Very few products in the world are built to standards as exacting as those used for handcrafting the bicycle that is a duplicate of that used by the Raleigh Professional Racing Team. The frame, entirely of Reynolds 531 double butted tubing, is fitted with the latest super light titanium CAMPAGNOLO COMPONENTS to create a racing machine of superior performance. DL185 – $24\frac{1}{2}$ " $23\frac{1}{2}$ " $22\frac{1}{2}$ " $21\frac{1}{2}$ " $20\frac{1}{2}$ "





Components and design subject to change without notice to conform with bicycles used by Raleigh Professional Racing Team.

Raleigh Professional Track Model DL175

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Patterned after the bicycles used by the Professional Raleigh Racing Team to score so many successes. Built to the same exacting standards with a frame designed to withstand brutal bursts of energy and transmit it efficiently to the wheels. Reynolds 531 tubing, double butted throughout and fully equipped with CAMPAGNOLO COMPONENTS. DL175-24" 23" 22" 21"

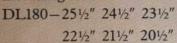




Raleigh Professional Mk.IV Model DL180



Any racing enthusiast who wants the very best will find this custom-built bicycle completely satisfying. The frame geometry assures a lively and responsive performance. The special configuration of the rear triangle gives added rigidity, a necessity for top competition. Reynolds 531 double butted tubes throughout and completely CAMPAGNOLO equipped, including brakes.



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Blue Mink/Silver



Raleigh International

Copper



Exactingly made in Raleigh's Carlton factories alongside the Raleigh Racing Team's own bicycles, this model gains the enthusiasm of the road racer and lightweight tourist alike. The frame has a longer wheelbase than the Professional for a softer more resilient ride. Reynolds 531 double butted tubes, fork, stays, CAMPAGNOLO COMPONENTS and Weinmann 999 center pull brakes with quick release levers. DL170-24 $\frac{1}{2}$ " 23 $\frac{1}{2}$ " 22 $\frac{1}{2}$ " 21 $\frac{1}{2}$ " 20 $\frac{1}{2}$ "







Raleigh Competition Mk.II Model DL165



A model specifically made with the younger racer or touring enthusiast in mind. Thoughtfully designed with many of the Pro Mk, IV features. It provides an exceptionally good value along with superior performance. Reynolds 531 double butted tubing, stays, fork with sloping crown and chrome tips. HURET JUBILEE derailleurs, Weinmann center pull brakes with brazed cable eyes, quick release alloy hubs, toe clips, Raleigh tubular tires and a leather saddle are some of the quality fittings.

DL165-241/2" 231/2" 221/2" 211/2"

Black



Raleigh Gran Sport



Designed to give a more comfortable yet efficient riding position than an all out racing bike, this high quality model has particular appeal to adult riders and the touring enthusiast. The frame is Reynolds 531 double butted tubing, forks and stays. The choice components include the Simplex Maxi derailleur, G.B. Randonneur alloy handlebars, Weinmann narrow section Alesa alloy rims fitted with gumwall narrow section tires for durable high performance.

DL160-241/2" 231/2" 221/2" 211/2" 201/2"

Lagoon Blue/White



Raleigh Super Course Mk. II Model DL100, DL100L



Super is an apt description of this model which is constructed for the rider who wants something more than just a plain 10-speed bicycle. Some of the high quality features: Reynolds 531 main tubes, quick release wide-flange alloy hubs, Weinmann center pull brakes with quick release levers, Huret Challenger 10-speed gear with adjustment for close or wide ratio gears.

Flam Red/White

Emerald Green/White

The ladies model is a MIXTE frame version with identical specifications.

Raleigh Super Tourer Model DL140

For the casual tourer and commuter, this model can be expected to give maximum comfort along with performance. Frame built of Reynolds 531 double butted tubing, forks & stays. The carefully selected components include a HURET Jubilee 10-speed derailleur, Weinmann alloy brakes, North Rounder alloy handlebars, a Brooks leather touring saddle. Also included are a pump and mudguards. $DL140-25\frac{1}{2}"23\frac{1}{2}"21\frac{1}{2}"$



Aqua Green/Black

Technical Specifications

Model No. Page No.	Team Professional DL-185 3	Professional Track DL-175 4	Professional MK IV DL-180 5	International DL-170 6	Competition MK II DL-165 7	Gran Sport DL-160 8	Super Course MK DL-100 & DL-100L 9	Grand Prix DL-115 & DL-115L 10	Record DL-130 & DL-130L 11	Super Tourer DL-140 13
FRAME SIZE	201/2", 211/2", 221/2", 231/2", 241/2",	21", 22", 23", 24"	201/2", 211/2", 221/2", 231/2", 241/2", 251/2"	201/2", 211/2", 221/2", 231/2", 241/2"	211/2", 221/2", 231/2", 241/2"	204/2", 214/2", 224/2", 234/2", 244/2"	Gents: 201/2", 211/2", 231/2", 251/2" Lady's: 191/2", 211/2"	Gents: 21½", 23½", 25½" Lady's: 19½", 21½"	Gents: 21½2", 23½", 25½" Lady's: 19½", 21½"	211/2", 231/2", 251/2"
COLORS	Team Colors	Team Colors	Blue Mink/Silver with chrome Forks & Stays	Copper with chrome head lugs, Forks, & Stays	Black with Chrome Forks & Stays	Lagoon Blue with White, Chrome Forks & Stays	Ducal Red with White Emerald Green with White Chrome Forks & Stays	Blue, Red, White, Bronze Green, all with Black Trim	Lemon Yellow/Black White/Orange, Blue/ Black Gents; Lemon Yellow/Black & White/Orange Lady's	Aqua Green with Black, Chrome Forks and Stays
FRAME MATERIAL	Reynolds 531 Double Butted Tubes, Forks, & Stays Campagnolo Frame Ends	Reynolds 531 Double Butted Tubes, Large Section Seat & Chainstays. Campag- nolo Frame Ends	Reynolds 531 Double Butted Tubes, Forks, & Rapid Taper Chainstays. Campag- nolo Frame Ends	Reynolds 531 Double Butted Tubes, Forks & Rapid Taper Chain- stays. Campagnolo Frame Ends	Reynolds 531 Double Butted Tubes, Forks, & Stays Huret Frame Ends	Reynolds 531 Double Butted Tubes, Forks, and Stays	Reynolds 531 Main Tubes	Raieigh 20-30 High Carbon Steel	Raleigh 20-30 High Carbon Steel	Reynolds 531 Double Butted Tubes, Forks, and Stays Huret Frame Ends
LUGS	Hand Profiled Spearpoint Latin Line	Latin Line with Long Strengthening Spear- points "CC" cut out in Bottom Bracket	Spearpoint Latin Line with ''CC'' cut out in Bottom Bracket	Nervex Professional Feature Cut	Prugnet 62 A light- weight feature cut	Bocama Professional	Gents – Prugnant 62A Lady's – Bocama Feature Cut	Bocama Feature Cut	Raleigh Lightweight	Bocama Professional
FORK	Reynolds Taper Gauge 531 with Integrai Sloping Forged Crown Campagnolo Ends	Reynolds 531 Taper Gauge, Round section with Reinforced and Filleted Crown	Reynolds 531 Taper Gauge with Integral Sloping Forged Crown Campagnolo Ends	Reynolds 531 Taper Gauge, Forged Vagner Crown, Campagnolo Ends	Reynolds 531 Taper Gauge, with Integral Sloping Crown, Huret Ends	Reynolds 531 Taper Gauge with Forged Vagner Crown	Vagner Forged Crown	Vagner Forged Crown	Pressed Box Crown	Reynolds 531 Taper Gauge, with Integral Sloping Crown, Huret Ends
HANDLEBARS	G.B. Maes Engraved Anodized Silver	TTT Track Bend	T.T.T. Franco Beige	Raleigh Maes Alloy	Raleigh Maes Alloy	G.B. Randonneur Alloy	Raleigh Maes Alloy	Raleigh Maes Alloy	Raleigh Maes Alloy	Alloy North Rounder
STEM	Light Alloy with Flush Allen Key Bolts	New TTT Record	New T.T.T. Record Alloy	G.B. Forged Alloy Neta	G.B. Forged Alloy	G.B. Forged Alloy	G.B. Forged Alloy	G.B. Forged Alloy	G.B. Forged Alloy	G.B. Forged Alloy
BRAKES	Campagnolo Super Record with Lightened Levers		Campagnolo Record	Weinmann 999 Centerpull with Lightened Q/R Levers	Weinmann 999 Centerpull with Lightened Q/R Levers	Weinmann 999 Centerpuli with Q/R Levers	Weinmann 999 Centerpull with Q/R Levers	Weinmann 999 Centerpull with Extension Levers	Weinmann 999 Centerpull with Extension Levers	Weinmann Symmetric
CRANKSET	Campagnolo Super Record with Titanium Axle & Cups 53-42 Chainrings 172.5 mm Cranks	Campagnolo Pista with 165 mm Cranks	Campagnolo Nuovo Record Cotterless	Campagnolo Nuovo Record Cotterless	T.A. Criterium Alloy Cotterless	Alloy Cotterless with Alloy Disc	Nervar Steel Cotteriess Cranks with Alloy Rings	Raleigh 40/49 or Nervar 40/50	Raleigh 40/49 or Nervar 40/50	Alloy Cotterless with Alloy Disc
REAR CLUSTER	Light Alloy & Steel 6 Speed	Campagnolo 15 Tooth Fixed	13-26 Maillard 6 Speed	Simplex 14-24	14-24	14-28	14-28	14-28	14-28	14-28
CHAIN	½″x ¾₂″ Regina D'Oro	1/2" x 1/8" Coventry	¼2″ x ¾2″ Regina D'Oro	¼2″x ⅔2″ Sedis	4⁄2″ x ¾2″	¹ ⁄2″ x ³ ⁄32″	¥2‴ x ¾2″	1/2" x 3/32"	¥2″ x ¾32″	1/24" X 3/32"
PEDALS	Campagnolo Super Record Titanium Spindles, Light Alloy Rail	Campagnolo Super Leggera Pista	Campagnolo Super Leggera Strada	Campagnolo Nuovo Record Strada	Atom 440 Alloy Barret	Atom 440 Alloy Barrel	Atom 440 Alloy Barrel	717 Reflector	717 Reflector	Atom 440 Alloy Barrel
RIMS	Sprint Alloy Tubular	Sprint Alloy with Reinforcing Ferrules	Sprint Alloy with Reinforcing Ferrules	Sprint Alloy	Sprint Alloy	Weinmann Narrow Alesa High Pressure Alloy	Nisi High Pressure Alloy	27 x 1¼4" High Pressure Steel	27 x 1¼4″	Weinmann Narrow Section Alesa High Pressure Alloy
HUBS	Campagnolo Super Record	Campagnolo Record Pista Large Flange	Campagnolo Record Strada, Large Flange Q/R	Campagnolo Record Strada, Large Flange Q/R	Normandy Compe- tition Large Flange Alloy Q/R	Normandy Large Flange Q/R Alloy	Normandy Sport Large Flange Q/R Alloy	Normandy Sport Large Flange Q/R Alloy	Large Flange Alloy	Normandy Competi- tion Large Flange Q/R Alloy
TIRES	Lightweight Silk Tubular	Raleigh 175 gr. Pista Seta	Raleigh Imperforable Seta or Cotone	Raleigh Superiore Tubular	Raleigh Butyl Tubular	Clement Narrow Section Gumwall	High Pressure Gumwall	High Pressure Gumwall	27 x 1¼" Gumwall	Clement High Pressure
SADDLE	Brooks Professional Team Special	Brooks Professional Team Special	Brooks Professional Team Special	Brooks Professional	Brooks 817 Narrow Leather	Brooks B17 Leather	Brooks 817 Narrow Leather	G.T. Mk V Padded- Quilted Top	G.T. Mk V Padded	Brooks B66 Leather
SEAT POST	Campagnolo Super Record	Campagnolo Alloy	Campagnolo Alloy	Campagnolo Alloy	Alloy	Alloy	Alioy	Alloy	Chrome	Alloy
DERAILLEUR	Campagnolo Super Record-12 Speed		Campagnolo Nuovo Record 12 Speed	Campagnolo Nuovo Record 10 Speed	Huret Jubilee Super Light 10 Speed	Simplex Maxi wide Ratio 10 Speed	Huret Challenger Deluxe 10 Speed	Huret Challenger 10 Speed	Simplex Prestige 10 Speed	Huret Jubilee 10 Speed
CABLE & TAPES	Matching	White	Matching	White	Black	White	White	Matching	Matching	White
EXTRAS	Christophe Toeclips, Leather Straps, Silca Pump, Campagnolo Adapter, Brazed on Cage Bosses, Cage and Bottle	Christophe Toeclips and Chrome Leather Straps	Christophe Toeclips, Chrome Leather Straps & Silca Pump	Christophe Toeclips, Chrome Leather Straps, Silca Pump	Toe Clips & Straps, Zefal Competition Pump	Toe Clips, Straps, Pump				Zefal Competition Pump, Esge Mudguards
WEIGHT	20 lbs.	19 lbs.	22 lbs.	221/2 lbs.	23 ibs.	25 lbs.	27 lbs.	29 lbs.	31 ibs.	26¼ lbs.